

## **12 mm Aftermarket**

- 1. Place sleeve #1 over the lock.**
    - **Ideal drill speed is 200 – 300 RPM.**
    - **Start drilling with the 1/4" drill into the lock (depth depending of the lock).**
  - 2. Repeat above with sleeve #2 and 3/8" drill.**
  - 3. Repeat above with sleeve #3 and 7/16" drill.**
    - **After the third drill, the bolt head should fall off. If not, the drill was a little of center. A tap of the bolt head should break it free.**
- ⇒ **Drills are cobalt – keep them sharp.**
- ⇒ **Please return all items**

# DRILL OUT SKETCH

